The CMW GCAP® electrode is the answer to welding galvanized steels. The GCAP®'s revolutionary design, and precision manufacturing from CMW Engineering provides for no sticking from the very first weld. GCAP® electrode nuggets meet or exceed industry standards for high quality welds from the first weld through the life of the cap. This cap design made from R.W.M.A. class 2 material eliminates brass build-up by literally rolling the brass away. You will use less electric power (up to 25% less) and still achieve superior welds due to GCAP® design. Productivity will increase with up to 10 times more welds without dressing.

For best use of CMW GCAPS®, a stepper program is recommended. Consult CMW application engineering.

*U.S. Patent 4,954,687; 5,015,816; 5,126,528.
Other patents pending.

**CMW GCAP® FEMALE CAP ELECTRODES**
ALL DIM. MARKED WITH AN (*) ARE COMMON TO EACH CAP IN A HORIZONTAL LINE.

![CMW GCAP® Female Cap Electrodes Diagram]

**CMW GCAP® MALE CAP ELECTRODES**
ALL DIM. MARKED WITH AN (*) ARE COMMON TO EACH CAP IN A HORIZONTAL LINE.

![CMW GCAP® Male Cap Electrodes Diagram]