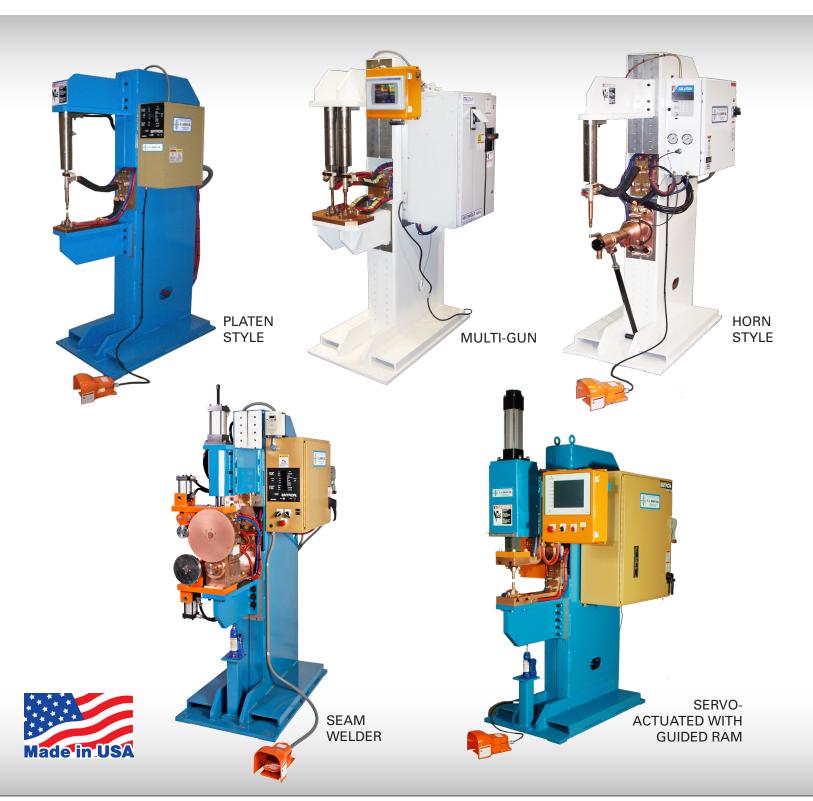
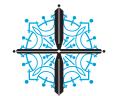


PEDESTAL-TYPE SPOT, PROJECTION, MULTI-GUN & SEAM WELDERS



www.tjsnow.com | **1-800-NOW-SNOW** (669-7669)







PEDESTAL-TYPE SPOT, PROJECTION, **MULTI-GUN & SEAM WELDERS**

The durable, compact design of T. J. Snow's SlimLine Pedestal Welder makes it a cost effective and efficient resistance welding solution. And since all SlimLine components are normally stocked at our Chattanooga location, we can assemble one to your specifications in record time.

STANDARD FEATURES & OPTIONS

- Rigid, heavy-duty frame
- Precision-machined mounting surfaces
- Easy access for maintenance & tooling changes
- Fork lift pockets for safe & easy handling
- Fixture-type transformer, heavy-duty, water-cooled
- Brace for Horn Style lower arm
- Easily adjustable electrode gap
- Shrouded foot switch
- Choice of welder controls
- Available in 220, 440 & 575 voltages

RECOMMENDED UPGRADES

- Closed-loop recirculating water chiller
- Lockable electrical disconnect built into control cabinet
- Dual palm button initiation

ADDITIONAL CONFIGURATIONS

- Multi-gun upper & lower platens
- SlimLine seam welder
- Opposed or angled guns

PREMIUM OPTIONS

MFDC Power Supply & Control

- Consistent, controllable DC wave form
- Shorter weld times
- Improved weld appearance
- Longer electrode life
- Reduced power consumption

Electric Servo-Driven Force Delivery System

- No expensive & dirty compressed air
- Weld force generated almost instantly
- Slow approach to minimize electrode wear
- Consistent control of variables
- Set-down & stack-up verification
- Data logging feature with Excel export function

Guided Ram

 Allows use of platen-mounted upper arm & standard electrode holders

Unitrol Soft Touch

• A unique sensor function integrated into the weld control that minimizes operator finger or hand entrapment accidents, by keeping the electrode pinch-point force low until it is safe to apply full welding force

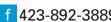
STANDARD SLIMLINE SPECIFICATIONS

Ī		Max Weld Force (lbs.)	Max. Short Circuit (Tip to Tip) Amps at % Duty Cycle*									
	Throat Depth		Single Phase at 50%		Three Phase MFDC at 5%		Horn Diameter	Maximum Stroke	Holder Diameter	Footprint		
			85 KVA	120 KVA	135 KVA/ 600A Inverter	170 KVA/ 1000A Inverter	Diameter	Stroke	Diameter	L	W	Н
Horn Style	18"	2,200	18,900	24,000	22,000	38,000 6 Cycles 35,000 7-12 Cycles 30,000 13-24 Cycles	2.75"	3-6"	1.25"	52"	36"	78"
	24"	2,200	17,500	22,500						58"		
	30"	1,680	16,300	20,600						64"		
	36"	1,380	15,100	19,100						70"		
Platen Style	18"	2,200	18,900	24,000			N/A	3-6"	Platen Style -	52"	36"	78"
	24"	2,200	17,500	22,500						58"		
	30"	1,680	16,300	20,600						64"		
	36"	1,680	15,100	19,100						70"		

^{*} Calculations based on 1000 MCM cable and 15" average gap between conductors.

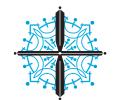
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T. J. SNOW CO.