

**T. J. SNOW**

Recommended Preventative Maintenance for Resistance Welders

Frequency	Daily	Weekly	Monthly	6 Months	Annually
TOOLING					
Proper water	X				
Tip condition	As Needed				
Contact area			X		
TRANSFORMER					
Water				X	
Tap switch				X	
Ground				X	
SECONDARY					
Insulation					X
Clean joints					X
Water					X
Tighten					X
AIR SYSTEM					
Filter		X			
Regulator	X				
Oiler		X			
Cylinder				X	
Valves				X	
Air leaks	X				
CONTROL					
SCR or tubes		X			
All tuning				X	
Heat control					
Water			X		
MECHANICAL					
Ram			X		
Busing			X		
Heads	X				
ELECTRICAL					
Connection					X
Fuses					X
Wires					X
Clean					X